

**E** Shaft-mounters reducers  
**RFV**

*Reductores pendulares*  
**RFV**

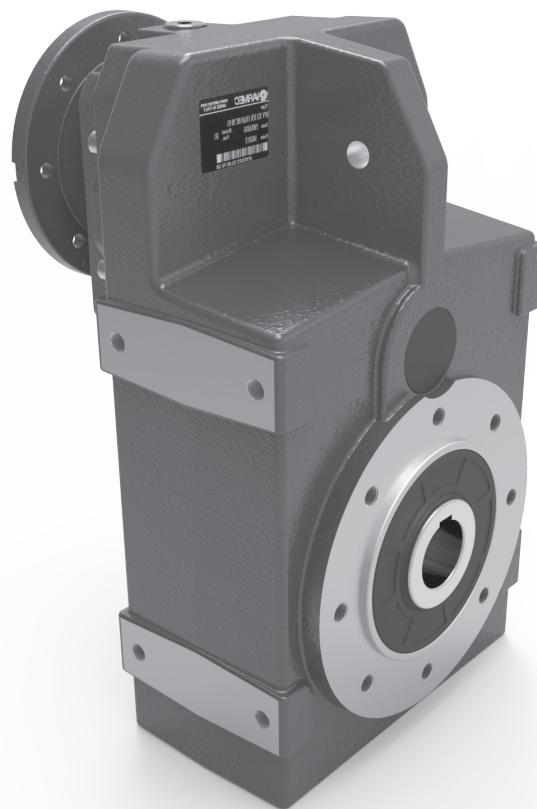
**E1**

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### 5.1 Characteristics

VARMEC reducers and gearmotors have been designed entirely with the aid of technical computer programs. Every single component has been checked and designed taking into account the maximum load applicable to the reducer according to the AGMA 2001-B88 regulation, in compliance with the modularity characteristics.

Casings and flanges are made of unpainted aluminium in sizes 252-253, 302-303, while the casings and flanges made of high resistance cast-iron are painted in the other sizes. The rounded shape of the casings gives the reducers excellent rigidity and solidity and allows them to be used in all possible assembly positions.

The various components are processed on modern CNC machinery, ensuring maximum constructive precision.

All gears are made of alloyed, hardened and tempered steel with subsequent grinding on the sides of the teeth to improve performance and silent operation even under load. Approximate maximum sound level values 75dB.

The input shaft is made of alloyed, cemented and hardened steel; the output shaft is made of reclaimed steel.

The reducers are painted with a polyester resin-based thermosetting powder, modified with epoxy resin, in RAL5010 Textured Blue.

More information on the paint specifications can be requested from our Technical Department.

### Reductores pendulares **RFV**

### 5.1 Características

Los reductores y los motorreductores VARMEC se han diseñado por dentro con programas técnicos basados en programas de ordenador.

Cada componente se ha comprobado y diseñado considerando la carga máxima aplicable al reduedor, según la normativa AGMA 2001-B88 respetando las características de modularidad.

Cajas y bridas de aluminio sin pintar de tamaño 252-253, 302-303, cajas y bridas de fundición de alta resistencia pintadas en otros tamaños. La forma monolítica de las cajas aporta una excelente rigidez a los reductores y un alto nivel de compacidad y permite que se usen en todas las posiciones posibles de montaje.

Las elaboraciones de los diferentes componentes se producen en centros de mecanizado modernos, con control numérico, que permiten la máxima precisión de fabricación.

Todos los engranajes se han fabricado con aleación de acero, cementados y templados con la sucesiva elaboración de rectificado en los lados de los dientes, para mejorar el rendimiento y para que el funcionamiento incluso bajo carga, sea lo más silencioso posible. Valores indicativos máximos de nivel sonoro 75dB.

El eje de entrada se ha fabricado con acero aleado, cementado y templado, el de salida en acero bonificado.

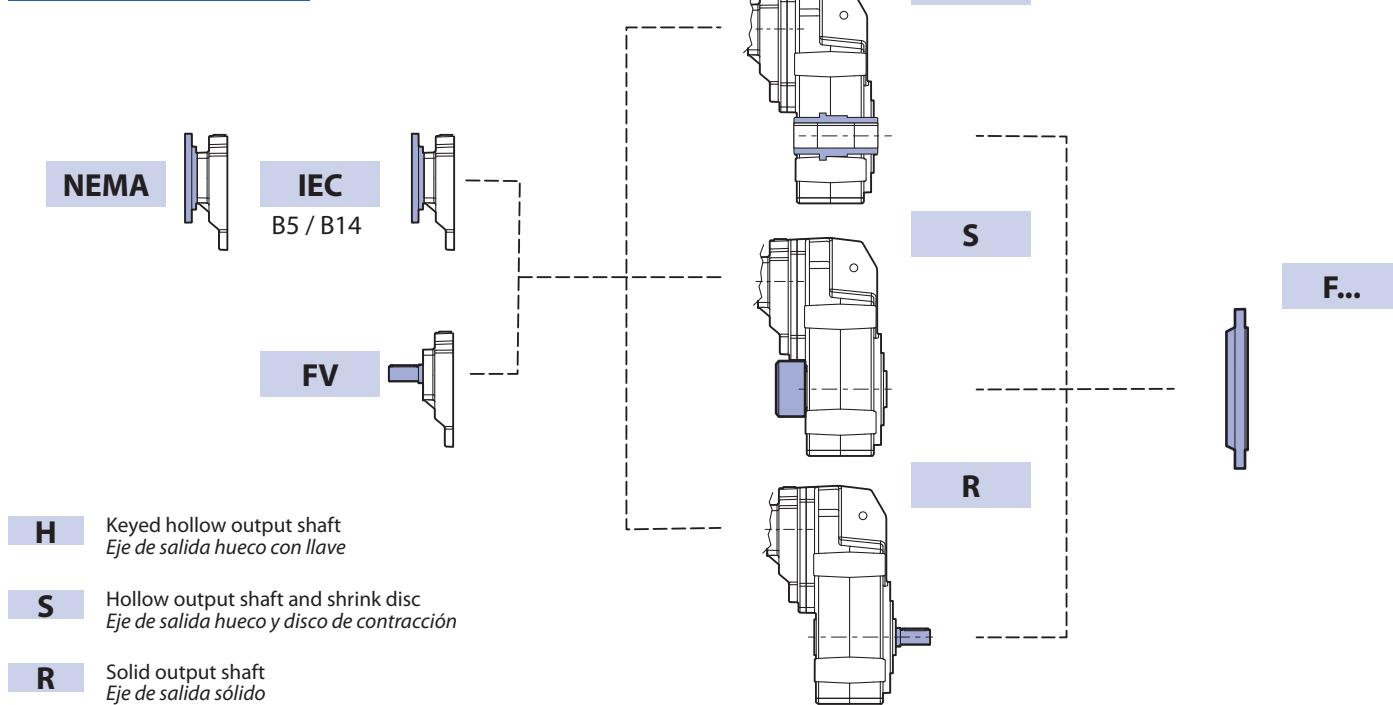
Los reductores se pintan con polvo de endurecimiento termoestable a base de resinas de poliéster modificadas con resina epoxi de color Azul genciana RAL5010.

Se puede solicitar más información sobre las especificaciones de la pintura a nuestro Departamento Técnico.

### 5.2 Construction shapes

#### RFV ...

#### 5.2 Formas de fabricación





### 5.3 Designation

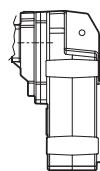
### 5.3 Nomenclatura

GEAR REDUCER / REDUCTOR

**RFV 35 3 H35 110.69 F200 NEMA H1 ....**

**RFV**

TYPE OF GEAR REDUCER  
TIPO DE REDUCTOR



**35**

SIZE  
TAMANO DEL REDUCTOR

**25, 30, 35, 40, 50**

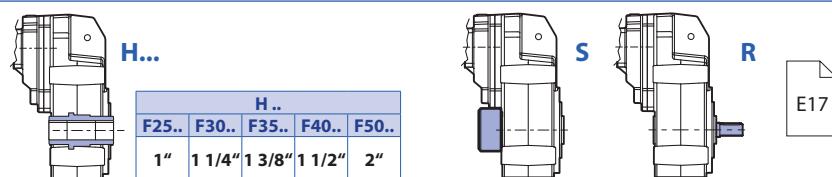
**3**

N. OF STAGES OF REDUCTION  
Nº ESTADOS DE REDUCCION

**2, 3**

**H35**

STRUCTURAL SHAPE  
FORMA CONSTRUCTIVA

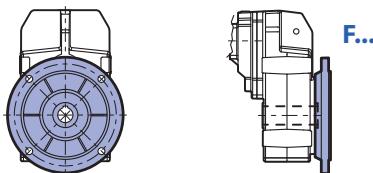


**110.69**

REDUCTION RATIO  
RELACION DE REDUCCION

**F200**

OUTPUT FLANGE  
BRIDA DE SALIDA



**NEMA**

TYPE OF INPUT  
TIPO DE ENTRADA



**H1**

ASSEMBLY POSITION  
POSICION DE MONTAJE



**....**

OPTIONS  
OPCIONES





## 5.4 Lubricantion

All gearboxes manufactured by VARMEC are designed with synthetic oil lubrication.

Gearboxes from size RFV 25.. to RFV 40.. are supplied with lubricant from the factory. These gearboxes do not require periodic lubricant replacement throughout their service life.

The gearboxes of the RFV 502-503 series are normally supplied without lubricant, if not specified in the order, and it is the customer's responsibility to introduce the correct amount of lubricating oil before commissioning.

In this regard, the gearboxes are fitted with filler caps, drain and oil level plugs; for gearboxes supplied with lubricant it is recommended, after installation, to replace the closed plug used for transport, with the breather plug provided.

In order to fit the plugs with the correct orientation, it is recommended to always specify the desired assembly position for proper lubrication. In the assembly positions that feature gearboxes with a vertical axis (H5, H6), where the oil splashing during operation would not be enough to ensure proper lubrication of the upper bearings, type 2RS self-lubricating bearings are fitted.

To fill the gearbox properly, refer to the centreline of the level plug.

With respect to this condition, the quantity of lubricant shown in table 1 may feature deviations.

The operation of the gearboxes is permitted for ambient temperatures ranging between -20°C and + 40°C.

## 5.4 Lubricantion

*Todos los reductores de producción de la empresa VARMEC llevan lubricación con aceite sintético.*

*Los reductores del tamaño RFV 25.. al RFV 40.. se suministran lubricados de fábrica. Estos reductores no necesitan la sustitución periódica del lubricante durante toda su vida útil.*

*Los reductores de la serie RFV 502-503 normalmente se suministran sin lubricante, si no se especifica en el pedido, el cliente debe introducir la cantidad adecuada de aceite antes de la puesta en servicio.*

*Para ello los reductores están equipados con tapones de carga, descarga y de nivel para los reductores que se suministran con lubricante, se aconseja que después de la instalación se cambie el tapón cerrado, usado para el transporte, con el tapón de purga que se suministra.*

*Para orientar correctamente los tapones, para lubricar adecuadamente, recomendamos indicar siempre la posición en la que desea montarlos. En las posiciones de montaje que prevén los reductores con un eje vertical (H5, H6), después de que el aceite sea sacudido mientras funciona, esto no es suficiente para asegurar la lubricación correcta de los cojinetes superiores, se montan cojinetes con lubricación automática tipo 2RS.*

*Para el llenado correcto del reductor se deberá tomar como referencia absoluta el nivel a mitad del tapón.*

*Respecto a esta condición, la cantidad de lubricante indicada en la tabla 1 puede sufrir variaciones.*

*El funcionamiento de los reductores se admite para temperaturas ambiente entre los -20°C y los +40°C.*

## 5.5 Quantity of lubricant

## 5.5 Cantidad de lubricante

Tab.1

RFV	Assembly position / Posición de montaje					
	H1	H2	H3	H4	H5	H6
252	0.317 [1.2]	0.290 [1.1]	0.185 [0.7]	0.185 [0.7]	0.317 [1.2]	0.238 [0.9]
253	0.330 [1.25]	0.290 [1.1]	0.185 [0.7]	0.185 [0.7]	0.343 [1.3]	0.238 [0.9]
302	0.422 [1.6]	0.370 [1.4]	0.211 [0.8]	0.211 [0.8]	0.396 [1.5]	0.343 [1.3]
303	0.449 [1.7]	0.370 [1.4]	0.211 [0.8]	0.211 [0.8]	0.422 [1.6]	0.343 [1.3]
352	0.713 [2.7]	0.686 [2.6]	0.422 [1.6]	0.422 [1.6]	0.766 [2.9]	0.686 [2.6]
353	0.792 [3]	0.686 [2.6]	0.422 [1.6]	0.422 [1.6]	0.818 [3.1]	0.686 [2.6]
402	1.267 [4.8]	0.950 [3.6]	0.739 [2.8]	0.739 [2.8]	1.241 [4.7]	1.162 [4.4]
403	1.346 [5.1]	0.950 [3.6]	0.739 [2.8]	0.739 [2.8]	1.241 [4.7]	1.162 [4.4]
502	1.769 [6.7]	1.584 [6]	1.162 [4.4]	1.162 [4.4]	2.033 [7.7]	1.690 [6.4]
503	1.980 [7.5]	1.584 [6]	1.162 [4.4]	1.162 [4.4]	2.033 [7.7]	1.690 [6.4]

Permanent lubrication / Lubricación permanente

Amount of oil expressed in gal [lt] / Cantidad de aceite expresada en gal [lt]

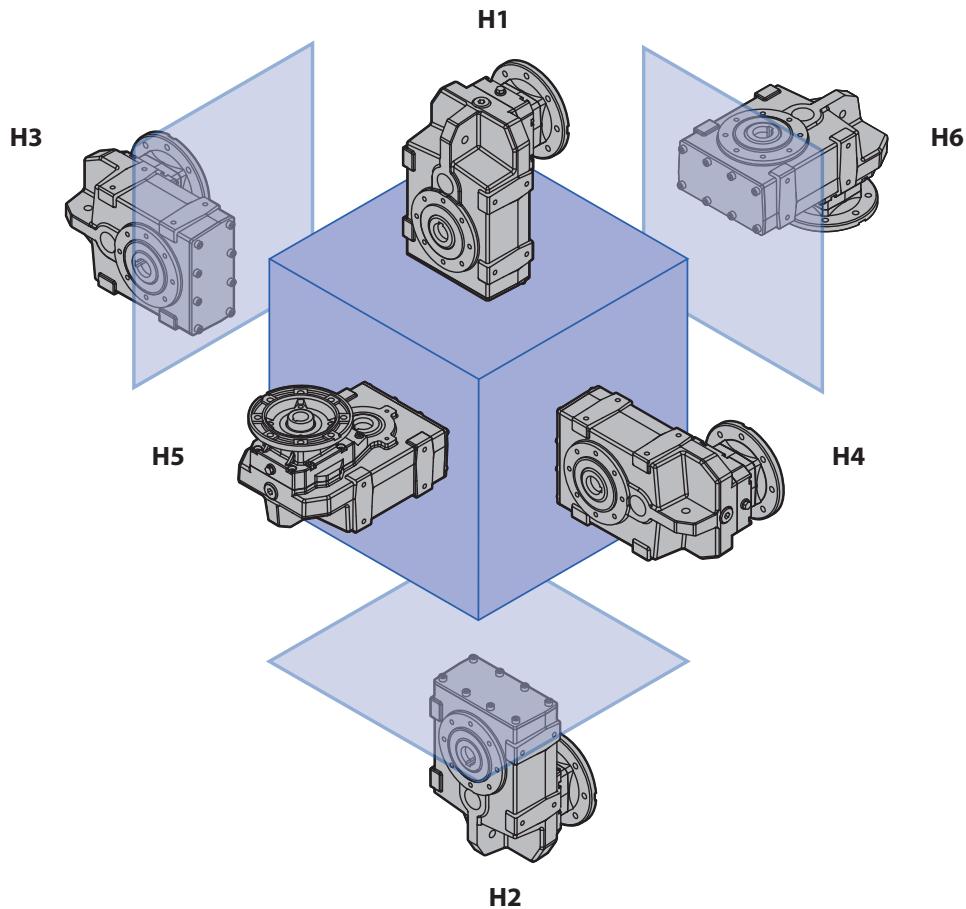


## 5.6 Assembly positions

The tables below should be used as a reference for the interpretation of the assembly positions, the position of the plugs and the quantities of lubricant.

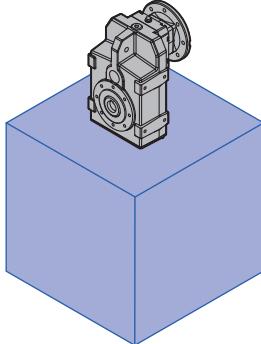
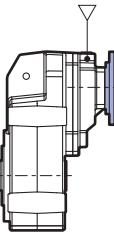
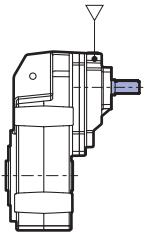
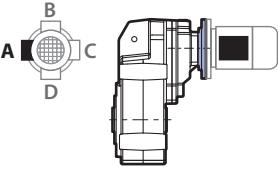
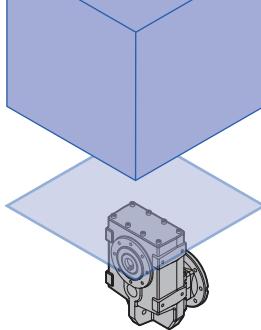
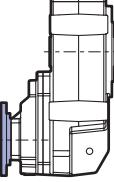
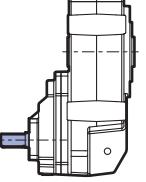
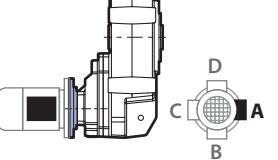
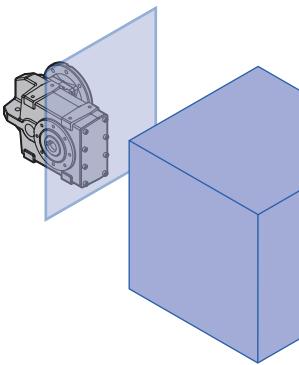
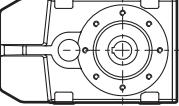
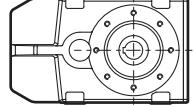
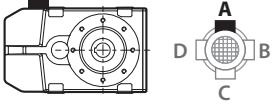
## 5.6 Posiciones de montaje

Las tablas siguientes sirven de referencia para interpretar las posiciones de montaje, la colocación de los tapones y la cantidad de lubricante.

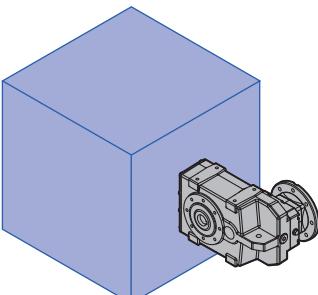
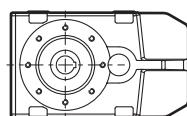
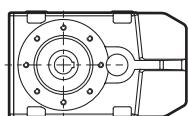
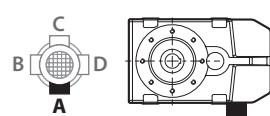
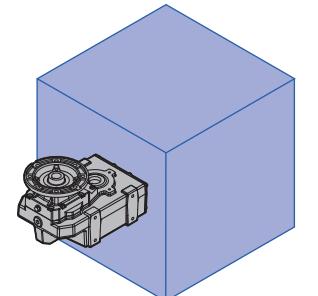
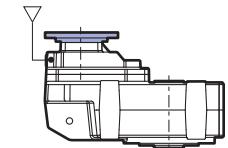
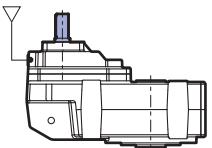
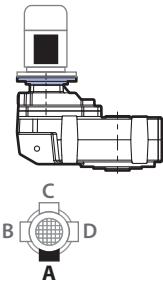
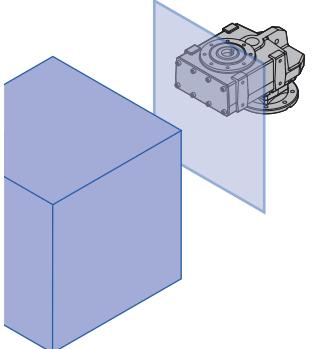
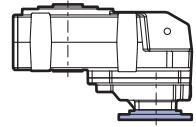
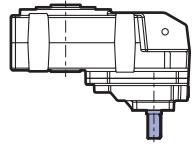
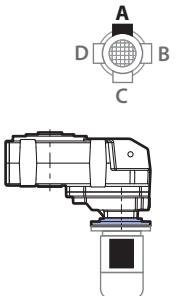




## RFV 25... - RFV 30... - RFV 35...

H1	...NEMA	...FV	
			 A = Standard
H2	...NEMA	...FV	
			 A = Standard
H3	...NEMA	...FV	
			 A = Standard


**RFV 25... - RFV 30... - RFV 35...**

<b>H4</b>	<b>...NEMA</b>	<b>...FV</b>	
			 A = Standard
<b>H5</b>	<b>...NEMA</b>	<b>...FV</b>	
			 A = Standard
<b>H6</b>	<b>...NEMA</b>	<b>...FV</b>	
			 A = Standard



## RFV 40... - RFV 50...

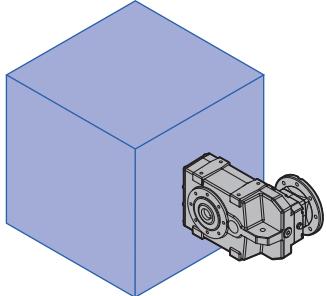
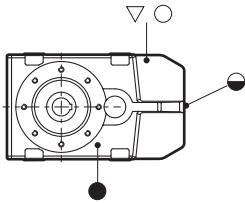
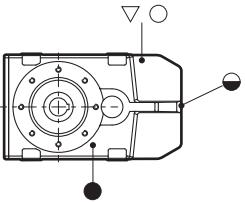
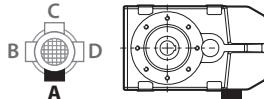
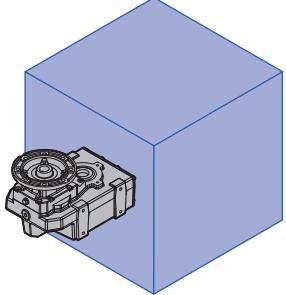
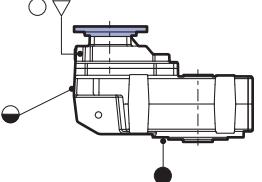
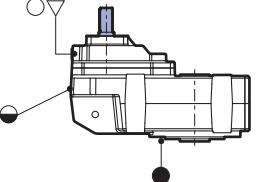
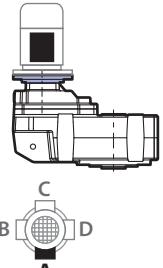
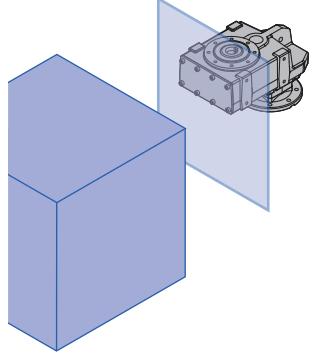
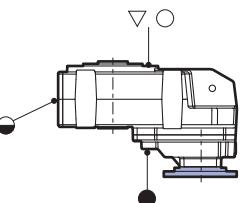
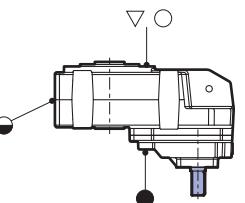
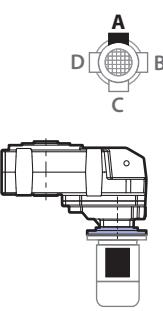
H1	...NEMA	...FV	
	 (2): 2 stages of reductions / 2 estados de reducción (3): 3 stages of reductions / 3 estados de reducción		 A = Standard
H2	...NEMA	...FV	
			 A = Standard
H3	...NEMA	...FV	
			 A = Standard

(2): 2 stages of reductions / 2 estados de reducción  
(3): 3 stages of reductions / 3 estados de reducción

- ▽ Breather plug / Tapón respiradero
- Filler cap / Carga aceite
- Oil level plug / Nivel aceite
- Drain plug / Descarga de aceite



## RFV 40... - RFV 50...

H4	...NEMA	...FV	
			 A = Standard
H5	...NEMA	...FV	
			 A = Standard
H6	...NEMA	...FV	
			 A = Standard

▽ Breather plug / Tapón respiradero

○ Filler cap / Carga aceite

● Oil level plug / Nivel aceite

● Drain plug / Descarga de aceite



## 5.7 Radial load

Any transmission device coupled to the input and output shaft generates radial loads.

The load values reported in the table, depending on input and output speed, are to be considered as acting at the half-way point of the projection; if the load is applied at 1/3 of the projection, increase the values in the table by 25%; if the load is applied at 2/3, reduce the values by 25%.

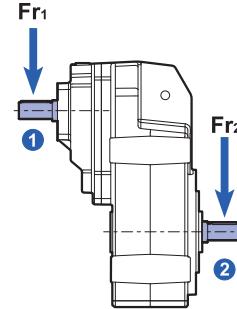
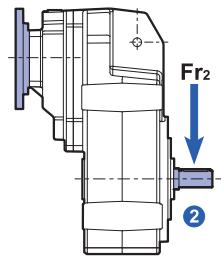
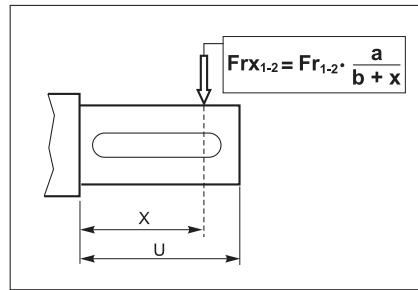
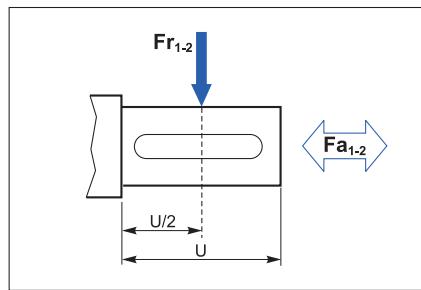
With regard to double projecting shafts, each end can sustain a radial load which equals 3/5 of the values listed in the table, on condition that they act in the same direction and have the same intensity.

## 5.7 Cargas radiales

Cada clase de órgano de transmisión que es conectado al eje de entrada y salida determina cargas radiales.

Los valores señalados en la tabla en función a las varias velocidades de entrada y salida se suponen aplicándolas en la mitad del eje como fuerzas agentes a esta; para una ubicación de 1/3 de la longitud se aumentará hasta un 25% los valores de la tabla, mientras para una posición de 2/3 de la longitud se disminuirá los mismos valores a un 25%.

En los ejes con salida doble, cada extremidad puede soportar una carga radial igual a 3/5 del valor de la tabla, siempre y cuando las cargas aplicables sean de igual intensidad y reaccionen en el mismo sentido.



$n_1$ [min <sup>-1</sup> ]		Fr <sub>1</sub>									
		252	253	302	303	352	353	402	403	502	503
2800	Ibf [N]	166 [300]	111 [200]	166 [300]	111 [200]	222 [400]	166 [300]	388 [700]	166 [300]	749 [1350]	222 [400]
1750	Ibf [N]	346 [625]	208 [375]	346 [625]	208 [375]	416 [750]	346 [625]	729 [1315]	346 [625]	1388 [2500]	416 [751]
1400	Ibf [N]	277 [500]	166 [300]	277 [500]	166 [300]	333 [600]	277 [500]	583 [1050]	277 [500]	1110 [2000]	333 [600]
900	Ibf [N]	322 [580]	194 [350]	322 [580]	194 [350]	388 [700]	322 [580]	677 [1220]	322 [580]	1287 [2320]	388 [700]
700	Ibf [N]	350 [630]	211 [380]	350 [630]	211 [380]	422 [760]	350 [630]	732 [1320]	350 [630]	1398 [2520]	422 [760]
500	Ibf [N]	388 [700]	239 [430]	388 [700]	239 [430]	472 [850]	388 [700]	821 [1480]	388 [700]	1570 [2830]	472 [850]
300	Ibf [N]	460 [830]	277 [500]	460 [830]	277 [500]	555 [1000]	460 [830]	971 [1750]	460 [830]	1859 [3350]	555 [1000]
a	inch [mm]	2.984 [75.8]	2.413 [61.3]	2.984 [75.8]	2.413 [61.3]	3.898 [99]	2.984 [75.8]	4.709 [119.6]	2.984 [75.8]	6.339 [161]	3.898 [99]
b	inch [mm]	2.197 [55.8]	1.626 [41.3]	2.197 [55.8]	1.626 [41.3]	2.913 [74]	2.197 [55.8]	3.528 [89.6]	2.197 [55.8]	4.764 [121]	2.913 [74]


**5.7 Radial load**
**5.7 Cargas radiales**

		<b>Fr<sub>2</sub></b>				
n <sub>2</sub> [min <sup>-1</sup> ]		<b>FRV...FV</b>				
		<b>252 - 253</b>	<b>302 - 303</b>	<b>352 - 353</b>	<b>402 - 403</b>	<b>502 - 503</b>
400	Ibf [N]	777 [1400]	832 [1500]	1553 [2800]	1942 [3500]	2219 [4000]
	[N]					
300	Ibf [N]	832 [1500]	888 [1600]	1664 [3000]	2053 [3700]	2497 [4500]
	[N]					
250	Ibf [N]	888 [1600]	943 [1700]	1831 [3300]	2219 [4000]	2552 [4600]
	[N]					
200	Ibf [N]	943 [1700]	999 [1800]	1942 [3500]	2386 [4300]	2774 [5000]
	[N]					
150	Ibf [N]	971 [1750]	1054 [1900]	2108 [3800]	2552 [4600]	3051 [5500]
	[N]					
100	Ibf [N]	1110 [2000]	1221 [2200]	2219 [4000]	2774 [5000]	3606 [6500]
	[N]					
80	Ibf [N]	1165 [2100]	1304 [2350]	2441 [4400]	2885 [5200]	3884 [7000]
	[N]					
60	Ibf [N]	1304 [2350]	1442 [2600]	2829 [5100]	3329 [6000]	4438 [8000]
	[N]					
40	Ibf [N]	1526 [2750]	1720 [3100]	3440 [6200]	3995 [7200]	4993 [9000]
	[N]					
20	Ibf [N]	1553 [2800]	2219 [4000]	3606 [6500]	4716 [8500]	6658 [12000]
	[N]					
a	inch [mm]	4.921 [125]	5.709 [145]	6.654 [169]	7.539 [191.5]	9.094 [231]
b	inch [mm]	4.035 [102.5]	4.528 [115]	5.472 [139]	5.965 [151.5]	7.126 [181]



RFV	i	$n_1 = 1750 \text{ min}^{-1}$						NEMA
		$n_2$ $\text{min}^{-1}$	Ft·lb	$T_2$	Nm	Hp	$P_1$	
252	7.81	<b>224</b>	<b>75</b>	101	<b>2.7</b>	2.00		1.0 143/145 TC 56 C
	9.33	<b>188</b>	<b>80</b>	109	<b>2.4</b>	1.80		
	10.66	<b>164</b>	<b>84</b>	114	<b>2.2</b>	1.65		
	12.36	<b>142</b>	<b>88</b>	119	<b>2.0</b>	1.49		
	14.11	<b>124</b>	<b>97</b>	131	<b>1.9</b>	1.43		
	16.85	<b>104</b>	<b>103</b>	140	<b>1.7</b>	1.28		
	19.25	<b>91</b>	<b>108</b>	146	<b>1.6</b>	1.17		
	20.17	<b>87</b>	<b>111</b>	151	<b>1.6</b>	1.16		
	23.04	<b>76</b>	<b>115</b>	156	<b>1.4</b>	1.04		
	25.63	<b>68</b>	<b>123</b>	167	<b>1.4</b>	1.01		
	30.61	<b>57</b>	<b>130</b>	176	<b>1.2</b>	0.89		
	34.96	<b>50</b>	<b>135</b>	183	<b>1.1</b>	0.81		
	40.56	<b>43</b>	<b>140</b>	190	<b>1.0</b>	0.72		
	45.12	<b>39</b>	<b>148</b>	200	<b>0.9</b>	0.68		
	49.39	<b>35</b>	<b>148</b>	200	<b>0.8</b>	0.62		
253	53.89	<b>32</b>	<b>148</b>	200	<b>0.8</b>	0.57		1.0 56 C
	61.56	<b>28</b>	<b>148</b>	200	<b>0.7</b>	0.50		
	71.42	<b>25</b>	<b>148</b>	200	<b>0.6</b>	0.43		
	78.17	<b>22</b>	<b>148</b>	200	<b>0.5</b>	0.39		
	79.92	<b>22</b>	<b>148</b>	200	<b>0.66</b>	0.49		
	92.72	<b>19</b>	<b>148</b>	200	<b>0.58</b>	0.43		
	98.47	<b>18</b>	<b>148</b>	200	<b>0.54</b>	0.40		
	117.60	<b>15</b>	<b>148</b>	200	<b>0.46</b>	0.34		
	134.34	<b>13</b>	<b>148</b>	200	<b>0.39</b>	0.29		
	155.85	<b>11</b>	<b>148</b>	200	<b>0.34</b>	0.25		
	170.87	<b>10</b>	<b>148</b>	200	<b>0.31</b>	0.23		
	204.06	<b>9</b>	<b>148</b>	200	<b>0.25</b>	0.19		
	233.10	<b>8</b>	<b>148</b>	200	<b>0.23</b>	0.17		
	250.99	<b>7</b>	<b>148</b>	200	<b>0.21</b>	0.16		
	270.43	<b>6</b>	<b>148</b>	200	<b>0.20</b>	0.15		
	286.71	<b>6</b>	<b>148</b>	200	<b>0.19</b>	0.14		
	332.63	<b>5</b>	<b>148</b>	200	<b>0.16</b>	0.12		

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RFV	i	$n_1 = 1750 \text{ min}^{-1}$						NEMA
		$n_2$ $\text{min}^{-1}$	Ft·lb	T <sub>2</sub> Nm	Hp	P <sub>1</sub>	kW	
302	7.16	<b>244</b>	<b>148</b>	200	<b>7.2</b>	5.39		
	8.09	<b>216</b>	<b>170</b>	230	<b>7.3</b>	5.48		
	9.26	<b>189</b>	<b>188</b>	255	<b>7.1</b>	5.31		
	10.76	<b>163</b>	<b>202</b>	274	<b>6.6</b>	4.91		
	12.73	<b>137</b>	<b>214</b>	290	<b>5.9</b>	4.39		
	14.39	<b>122</b>	<b>221</b>	300	<b>5.4</b>	4.02		
	16.47	<b>106</b>	<b>232</b>	315	<b>4.9</b>	3.69		
	17.60	<b>99</b>	<b>236</b>	320	<b>4.7</b>	3.51		
	19.14	<b>91</b>	<b>239</b>	324	<b>4.4</b>	3.27		
	20.14	<b>87</b>	<b>244</b>	330	<b>4.2</b>	3.16		
	23.40	<b>75</b>	<b>251</b>	340	<b>3.8</b>	2.80		
	26.46	<b>66</b>	<b>258</b>	350	<b>3.4</b>	2.55		
	30.28	<b>58</b>	<b>258</b>	350	<b>3.0</b>	2.23		
	34.71	<b>50</b>	<b>258</b>	350	<b>2.6</b>	1.95		
	40.34	<b>43</b>	<b>258</b>	350	<b>2.2</b>	1.67		
	44.56	<b>39</b>	<b>258</b>	350	<b>2.0</b>	1.52		
	50.38	<b>35</b>	<b>258</b>	350	<b>1.8</b>	1.34		
	57.66	<b>30</b>	<b>258</b>	350	<b>1.6</b>	1.17		
	63.01	<b>28</b>	<b>258</b>	350	<b>1.4</b>	1.07		
	67.01	<b>26</b>	<b>258</b>	350	<b>1.4</b>	1.01		
	72.11	<b>24</b>	<b>258</b>	350	<b>1.3</b>	0.94		
	83.81	<b>21</b>	<b>258</b>	350	<b>1.1</b>	0.81		
303	89.95	<b>19</b>	<b>258</b>	350	<b>1.0</b>	0.77		
	102.94	<b>17</b>	<b>258</b>	350	<b>0.90</b>	0.67		
	119.64	<b>15</b>	<b>258</b>	350	<b>0.78</b>	0.58		
	128.01	<b>14</b>	<b>258</b>	350	<b>0.72</b>	0.54		
	144.73	<b>12</b>	<b>258</b>	350	<b>0.64</b>	0.48		
	165.63	<b>11</b>	<b>258</b>	350	<b>0.56</b>	0.42		
	192.50	<b>9</b>	<b>258</b>	350	<b>0.48</b>	0.36		
	243.79	<b>7</b>	<b>258</b>	350	<b>0.38</b>	0.28		
	275.63	<b>6</b>	<b>258</b>	350	<b>0.34</b>	0.25		
	315.43	<b>6</b>	<b>258</b>	350	<b>0.30</b>	0.22		
	332.51	<b>5</b>	<b>258</b>	350	<b>0.28</b>	0.21		
	375.94	<b>5</b>	<b>258</b>	350	<b>0.24</b>	0.18		
	430.23	<b>4</b>	<b>258</b>	350	<b>0.21</b>	0.16		
	470.88	<b>4</b>	<b>258</b>	350	<b>0.20</b>	0.15		
	500.02	<b>3</b>	<b>258</b>	350	<b>0.19</b>	0.14		
	547.27	<b>3</b>	<b>258</b>	350	<b>0.17</b>	0.13		



RFV	i	n <sub>1</sub> = 1750 min <sup>-1</sup>						NEMA
		n <sub>2</sub> min <sup>-1</sup>	Ft·lb	T <sub>2</sub>	Nm	Hp	P <sub>1</sub>	
352	5.55	315	215	292	13.6	10.15		1.0
	6.45	271	238	322	12.9	9.63		
	7.63	229	270	366	12.4	9.25		
	9.23	190	309	419	11.7	8.76		
	12.83	136	338	458	9.2	6.89		
	14.91	117	379	513	8.9	6.64		
	16.95	103	382	517	7.9	5.88		
	19.69	89	424	575	7.5	5.63		
	21.58	81	424	574	6.9	5.13		
	23.29	75	443	600	6.7	4.97		
	25.07	70	443	600	6.2	4.62		
	29.64	59	443	600	5.2	3.91		
	33.38	52	443	600	4.7	3.47		
	35.88	49	443	600	4.3	3.23		
	39.47	44	443	600	3.9	2.93		
353	41.24	42	443	600	3.8	2.81		1.0
	47.93	37	443	600	3.2	2.41		
	56.66	31	443	600	2.7	2.04		
	68.58	26	443	600	2.3	1.69		
	71.90	24	443	600	2.2	1.64		
	85.01	21	443	600	1.9	1.39		
	95.25	18	443	600	1.7	1.24		
	102.89	17	443	600	1.5	1.15		
	110.69	16	443	600	1.4	1.07		
	122.04	14	443	600	1.3	0.97		
	130.87	13	443	600	1.2	0.90		
	147.71	12	443	600	1.1	0.80		
	158.39	11	443	600	1.0	0.75		
	184.22	9	443	600	0.86	0.64		
	214.07	8	443	600	0.74	0.55		
	253.10	7	443	600	0.63	0.47		
	306.32	6	443	600	0.52	0.39		
	365.74	5	443	600	0.43	0.32		
	442.65	4	443	600	0.36	0.27		

Ib E24


**5.8 Technical data**
**5.8 Datos técnicos**

RFV	i	$n_1 = 1750 \text{ min}^{-1}$						NEMA
		$n_2$ $\text{min}^{-1}$	Ft·lb	T <sub>2</sub>	Nm	Hp	P <sub>1</sub>	
402	4.83	<b>362</b>	<b>335</b>	454	<b>24.3</b>	18.14		
	5.58	<b>314</b>	<b>374</b>	507	<b>23.5</b>	17.51		
	6.60	<b>265</b>	<b>421</b>	570	<b>22.3</b>	16.64		
	7.63	<b>229</b>	<b>457</b>	619	<b>21.0</b>	15.64		
	8.96	<b>195</b>	<b>514</b>	697	<b>20.1</b>	15.01		
	10.72	<b>163</b>	<b>565</b>	765	<b>18.5</b>	13.76		
	12.17	<b>144</b>	<b>576</b>	781	<b>16.6</b>	12.38		
	14.06	<b>124</b>	<b>639</b>	866	<b>15.9</b>	11.88		213/215 TC
	16.50	<b>106</b>	<b>719</b>	974	<b>15.3</b>	11.38	1.0	182/184 TC
	19.75	<b>89</b>	<b>765</b>	1037	<b>13.6</b>	10.13		
	22.60	<b>77</b>	<b>768</b>	1040	<b>11.9</b>	8.88		143/145 TC
	26.12	<b>67</b>	<b>813</b>	1101	<b>10.9</b>	8.13		
	30.64	<b>57</b>	<b>886</b>	1200	<b>10.1</b>	7.55		
	34.52	<b>51</b>	<b>886</b>	1200	<b>9.0</b>	6.71		
	40.50	<b>43</b>	<b>886</b>	1200	<b>7.7</b>	5.72		
	48.48	<b>36</b>	<b>886</b>	1200	<b>6.4</b>	4.78		
	57.20	<b>31</b>	<b>886</b>	1200	<b>5.4</b>	4.05		
	68.47	<b>26</b>	<b>886</b>	1200	<b>4.5</b>	3.38		
403	74.67	<b>23</b>	<b>886</b>	1200	<b>4.3</b>	3.17		
	86.31	<b>20</b>	<b>886</b>	1200	<b>3.7</b>	2.74		
	101.27	<b>17</b>	<b>886</b>	1200	<b>3.1</b>	2.34		
	108.91	<b>16</b>	<b>886</b>	1200	<b>2.9</b>	2.17		
	125.89	<b>14</b>	<b>886</b>	1200	<b>2.5</b>	1.88		
	138.65	<b>13</b>	<b>886</b>	1200	<b>2.3</b>	1.71		
	147.71	<b>12</b>	<b>886</b>	1200	<b>2.1</b>	1.60		
	160.26	<b>11</b>	<b>886</b>	1200	<b>2.0</b>	1.48	1.0	143/145 TC
	170.24	<b>10</b>	<b>886</b>	1200	<b>1.9</b>	1.39		
	188.04	<b>9</b>	<b>886</b>	1200	<b>1.7</b>	1.26		
	203.77	<b>9</b>	<b>886</b>	1200	<b>1.6</b>	1.16		
	213.38	<b>8</b>	<b>886</b>	1200	<b>1.5</b>	1.11		
	250.36	<b>7</b>	<b>886</b>	1200	<b>1.3</b>	0.94		
	265.04	<b>7</b>	<b>886</b>	1200	<b>1.2</b>	0.89		
	306.34	<b>6</b>	<b>886</b>	1200	<b>1.0</b>	0.77		
	359.44	<b>5</b>	<b>886</b>	1200	<b>0.89</b>	0.66		
	430.24	<b>4</b>	<b>886</b>	1200	<b>0.74</b>	0.55		



RFV	i	$n_1 = 1750 \text{ min}^{-1}$						NEMA
		$n_2$ $\text{min}^{-1}$	Ft·lb	T <sub>2</sub>	Nm	Hp	P <sub>1</sub>	
502	6.03	290	738	1000	42.9	32.02		284/286 TC 254/256 TC 213/215 TC 182/184 TC 143/145 TC
	7.06	248	801	1085	39.8	29.65		
	8.24	212	888	1203	37.7	28.14		
	9.66	181	1016	1377	36.9	27.52		
	11.54	152	1104	1496	33.6	25.02		
	12.73	137	1127	1527	31.0	23.14		
	13.55	129	992	1344	25.7	19.14		
	16.19	108	1178	1596	25.5	19.01		
	17.87	98	1292	1750	25.3	18.89		
	21.25	82	1525	2067	25.2	18.76	1.0	
	23.45	75	1627	2205	24.3	18.14		
	26.43	66	1632	2211	21.6	16.14		
	29.12	60	1547	2096	18.6	13.88		
	32.14	54	1692	2293	18.5	13.76		
	37.14	47	1635	2215	15.4	11.51		
	39.46	44	1511	2047	13.4	10.01		
	43.56	40	1563	2118	12.6	9.38		
	52.16	34	1497	2029	10.1	7.51		
	57.57	30	1515	2053	9.2	6.88		
	73.67	24	1269	1720	6.0	4.50		
	81.31	22	1362	1845	5.9	4.38		
503	79.95	22	1624	2200	7.3	5.42	1.0	182/184 TC 143/145 TC
	95.52	18	1624	2200	6.1	4.54		
	105.43	17	1624	2200	5.5	4.11		
	118.26	15	1624	2200	4.9	3.67		
	134.39	13	1624	2200	4.3	3.23		
	141.30	12	1624	2200	4.1	3.07		
	155.95	11	1624	2200	3.7	2.78		
	160.57	11	1624	2200	3.6	2.70		
	177.23	10	1624	2200	3.3	2.45		
	184.38	9	1624	2200	3.2	2.35		
	194.88	9	1624	2200	3.0	2.22		
	203.50	9	1624	2200	2.9	2.13		
	232.84	8	1624	2200	2.5	1.86		
	257.57	7	1624	2200	2.3	1.68		
	307.74	6	1624	2200	1.9	1.41		
	339.66	5	1624	2200	1.7	1.28		

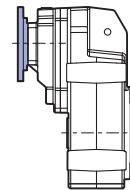
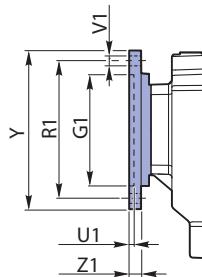


## 5.9 Dimensions

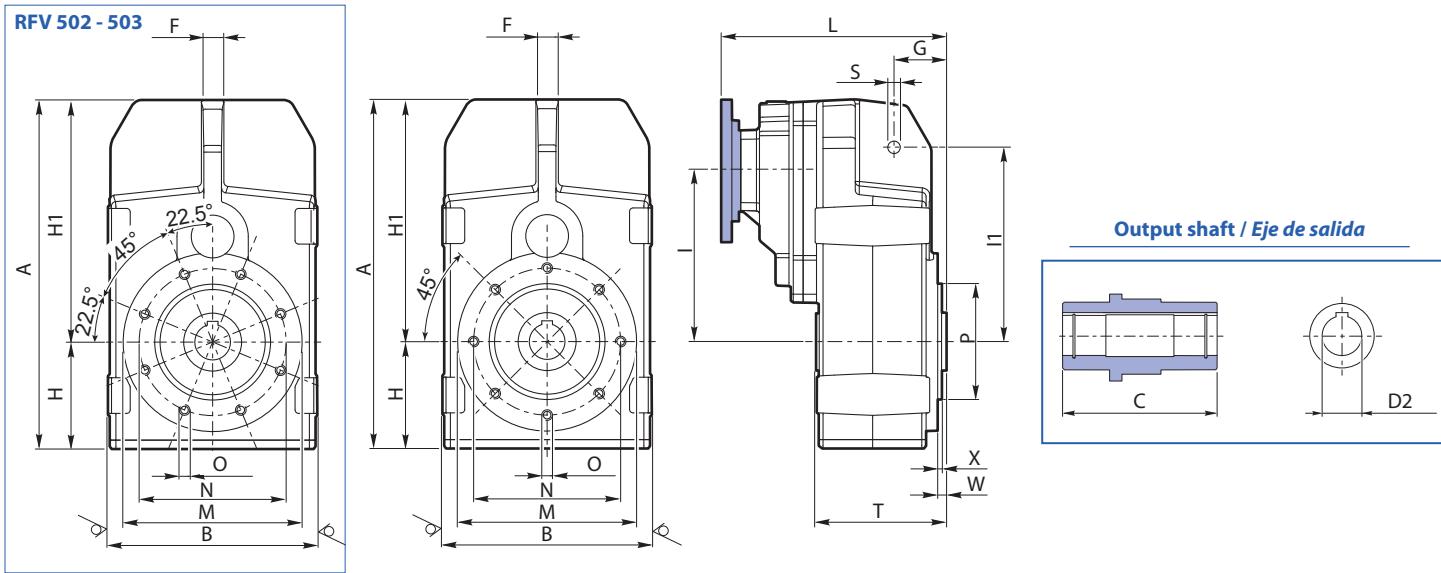
## 5.9 Dimensiones

### Input flange

#### Brida entrada



RFV	NEMA	G <sub>1</sub>	R <sub>1</sub>	U <sub>1</sub>	V <sub>1</sub>		Y	Z <sub>1</sub>
					Ø	V <sub>1</sub>		
<b>252</b>	143/145 TC	4 1/2"	5 7/8"	0.216	0.413	4	6 1/2"	0.472
	56C	[114.3]	[149.22]	[5.5]	[10.5]		[165.1]	[12]
<b>253</b>	56 C	4 1/2"	5 7/8"	0.216	0.413	4	6 1/2"	0.472
<b>302</b>	143/145 TC	4 1/2"	5 7/8"	0.216	0.413	4	6 1/2"	0.472
	56 C	[114.3]	[149.22]	[5.5]	[10.5]		[165.1]	[12]
<b>303</b>	56 C	4 1/2"	5 7/8"	0.216	0.413	4	6 1/2"	0.472
<b>352</b>	182/184 TC	8 1/2"	7 1/4"	0.236	0.551	4	9	0.590
	143/145 TC	4 1/2"	5 7/8"	0.216	0.413		[228.6]	[15]
	56 C	[114.3]	[149.22]	[5.5]	11	4	6 1/2"	0.472
<b>353</b>	143/145 TC	4 1/2"	5 7/8"	0.216	0.413	4	6 1/2"	0.472
	56C	[114.3]	[149.22]	[5.5]	[10.5]		[165.1]	[12]
<b>402</b>	213/215 TC	8 1/2"	7 1/4"	0.236	0.551	4	9	0.590
	182/184 TC	[215.9]	[184.15]	[6]	[14]		[228.6]	[15]
	143/145 TC	4 1/2"	5 7/8"	0.216	0.413	4	6 1/2"	0.472
<b>403</b>	143/145 TC	4 1/2"	5 7/8"	0.216	0.413	4	6 1/2"	0.472
	56 C	[114.3]	[149.22]	[5.5]	[10.5]		[165.1]	[12]
<b>502</b>	284/286 TC	10 1/2"	9	0.236	0.551	4	11 1/4"	0.669
	254/256 TC	[266.7]	[228.6]	[6]	[14]		[285.75]	[17]
	213/215 TC	8 1/2"	7 1/4"	0.236	0.551	4	9	0.590
	182/184 TC	[215.9]	[184.15]	[6]	[14]		[228.6]	[15]
	143/145 TC	4 1/2"	5 7/8"	0.216	0.413	4	6 1/2"	0.472
<b>503</b>	182/184 TC	8 1/2"	7 1/4"	0.236	0.551	4	9	0.590
	143/145 TC	4 1/2"	5 7/8"	0.216	0.413		6 1/2"	0.472

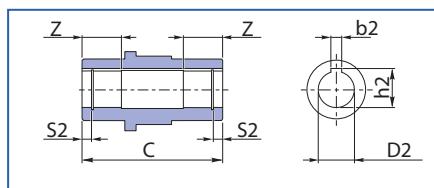

**5.9 Dimensions**
**5.9 Dimensiones**
**RFV ... H...NEMA**


<b>RFV</b>	<b>A</b>	<b>B</b>	<b>C</b>	<b>D2 H7</b>	<b>F</b>	<b>G</b>	<b>H</b>	<b>H1</b>	<b>i</b>	<b>i1</b>	<b>L</b>	<b>M</b>	<b>N</b>	<b>O</b>	<b>P h7</b>	<b>S</b>	<b>T</b>	<b>X</b>	<b>W</b>
<b>252</b> [mm]	10.000 [254]	6.693 [170]	3.957 [100.5]	1" [25.4]	0.787 [20]	1.378 [35]	3.130 [79.5]	6.870 [174.5]	4.646 [118]	5.512 [140]	7.087 NEMA 56/140 [180] NEMA 56/140	4.724 [120]	3.937 [100]	M8x0.590 N.8 [M8x15 N.8]	3.150 [80]	0.433 [11]	3.957 [100.5]	0.118 [3]	0.177 [4.5]
	inch	10 [254]	6.693 [170]	3.957 [100.5]	1" [25.4]	0.787 [20]	1.378 [35]	3.130 [79.5]	6.870 [174.5]	5.669 [144]	5.512 [140]	7.362 NEMA 56 [187] NEMA 56	4.724 [120]	3.937 [100]	M8x0.590 N.8 [M8x15 N.8]	3.150 [80]	0.433 [11]	3.957 [100.5]	0.118 [3]
<b>253</b> [mm]	10 [254]	6.693 [170]	3.957 [100.5]	1" [25.4]	0.787 [20]	1.378 [35]	3.130 [79.5]	6.870 [174.5]	5.669 [144]	5.512 [140]	7.441 NEMA 56/140 [189] NEMA 56/140	5.512 [140]	4.528 [115]	M8x0.590 N.8 [M8x15 N.8]	3.740 [95]	0.433 [11]	4.724 [120]	0.118 [3]	0.197 [5]
	inch	10 [254]	6.693 [170]	3.957 [100.5]	1" [25.4]	0.787 [20]	1.378 [35]	3.130 [79.5]	6.870 [174.5]	5.669 [144]	5.512 [140]	7.756 NEMA 56 [197] NEMA 56	5.512 [140]	4.528 [115]	M8x0.590 N.8 [M8x15 N.8]	3.740 [95]	0.433 [11]	4.724 [120]	0.118 [3]
<b>302</b> [mm]	11.260 [286]	7.402 [188]	4.724 [120]	1 1/4" [31.75]	0.787 [20]	1.575 [40]	3.524 [89.5]	7.736 [196.5]	5.362 [136.2]	6.299 [160]	10.709 NEMA 180 8.858 NEMA 56/140 [272] NEMA 180 [225] NEMA 56/140	5.512 [140]	4.528 [115]	M8x0.590 N.8 [M8x15 N.8]	3.740 [95]	0.433 [11]	4.724 [120]	0.118 [3]	0.197 [5]
	inch	11.260 [286]	7.402 [188]	4.724 [120]	1 1/4" [31.75]	0.787 [20]	1.575 [40]	3.524 [89.5]	7.736 [196.5]	6.465 [164.2]	6.299 [160]	11.398 NEMA 180/210 11.161 NEMA 140 [289.5] NEMA 180/210 [283.5] NEMA 140	5.906 [150]	5.118 [130]	M10x0.669 N.8 [M10x17 N.8]	4.331 [110]	0.512 [13]	4.921 [125]	0.138 [3.5]
<b>303</b> [mm]	11.260 [286]	7.402 [188]	4.724 [120]	1 1/4" [31.75]	0.787 [20]	1.575 [40]	3.524 [89.5]	7.736 [196.5]	6.465 [164.2]	6.299 [160]	9.350 NEMA 56/140 [237.5] NEMA 56/140	5.906 [150]	5.118 [130]	M10x0.669 N.8 [M10x17 N.8]	4.331 [110]	0.512 [13]	4.921 [125]	0.138 [3.5]	0.256 [6.5]
	inch	11.260 [286]	7.402 [188]	4.724 [120]	1 1/4" [31.75]	0.787 [20]	1.575 [40]	3.524 [89.5]	7.736 [196.5]	6.465 [164.2]	6.299 [160]	12.402 NEMA 180 12.165 NEMA 140 [315] NEMA 180 [309] NEMA 140	5.906 [150]	5.118 [130]	M10x0.669 N.8 [M10x17 N.8]	4.331 [110]	0.512 [13]	4.921 [125]	0.138 [3.5]
<b>352</b> [mm]	12.835 [326]	8.268 [210]	4.921 [125]	1 3/8" [34.925]	0.787 [20]	2.126 [54]	3.937 [100]	8.898 [226]	5.984 [152]	6.693 [170]	12.480 NEMA 180/210 12.244 NEMA 140 [358.5] NEMA 280 [342.5] NEMA250 [317] NEMA180/210 [311] NEMA 140	5.906 [150]	5.118 [130]	M10x0.669 N.8 [M10x17 N.8]	4.331 [110]	0.512 [13]	4.921 [125]	0.138 [3.5]	0.256 [6.5]
	inch	12.835 [326]	8.268 [210]	4.921 [125]	1 3/8" [34.925]	0.787 [20]	2.126 [54]	3.937 [100]	8.898 [226]	7.087 [180]	6.693 [170]	14.114 NEMA 280 13.484 NEMA250 12.480 NEMA 180/210 12.244 NEMA 140 [358.5] NEMA 280 [342.5] NEMA250 [317] NEMA180/210 [311] NEMA 140	5.906 [150]	5.118 [130]	M10x0.669 N.8 [M10x17 N.8]	4.331 [110]	0.512 [13]	4.921 [125]	0.138 [3.5]
<b>353</b> [mm]	12.835 [326]	8.268 [210]	4.921 [125]	1 3/8" [34.925]	0.787 [20]	2.126 [54]	3.937 [100]	8.898 [226]	7.087 [180]	6.693 [170]	12.402 NEMA 180 12.165 NEMA 140 [315] NEMA 180 [309] NEMA 140	5.906 [150]	5.118 [130]	M10x0.669 N.8 [M10x17 N.8]	4.331 [110]	0.512 [13]	4.921 [125]	0.138 [3.5]	0.256 [6.5]
	inch	12.835 [326]	8.268 [210]	4.921 [125]	1 3/8" [34.925]	0.787 [20]	2.126 [54]	3.937 [100]	8.898 [226]	7.087 [180]	6.693 [170]	12.402 NEMA 180 12.165 NEMA 140 [315] NEMA 180 [309] NEMA 140	5.906 [150]	5.118 [130]	M10x0.669 N.8 [M10x17 N.8]	4.331 [110]	0.512 [13]	4.921 [125]	0.138 [3.5]
<b>402</b> [mm]	15.236 [387]	9.528 [242]	5.669 [144]	1 1/2" [38.1]	0.787 [20]	2.224 [56.5]	4.528 [115]	10.709 [272]	7.539 [191.5]	8.583 [218]	12.402 NEMA 180 12.165 NEMA 140 [315] NEMA 180 [309] NEMA 140	5.906 [150]	5.118 [130]	M10x0.669 N.8 [M10x17 N.8]	4.331 [110]	0.512 [13]	4.921 [125]	0.138 [3.5]	0.256 [6.5]
	inch	15.236 [387]	9.528 [242]	5.669 [144]	1 1/2" [38.1]	0.787 [20]	2.224 [56.5]	4.528 [115]	10.709 [272]	8.799 [223.5]	8.583 [218]	12.402 NEMA 180 12.165 NEMA 140 [315] NEMA 180 [309] NEMA 140	5.906 [150]	5.118 [130]	M10x0.669 N.8 [M10x17 N.8]	4.331 [110]	0.512 [13]	4.921 [125]	0.138 [3.5]
<b>403</b> [mm]	15.236 [387]	9.528 [242]	5.669 [144]	1 1/2" [38.1]	0.787 [20]	2.224 [56.5]	4.528 [115]	10.709 [272]	8.799 [223.5]	8.583 [218]	12.402 NEMA 180 12.165 NEMA 140 [315] NEMA 180 [309] NEMA 140	5.906 [150]	5.118 [130]	M10x0.669 N.8 [M10x17 N.8]	4.331 [110]	0.512 [13]	4.921 [125]	0.138 [3.5]	0.256 [6.5]
	inch	15.236 [387]	9.528 [242]	5.669 [144]	1 1/2" [38.1]	0.787 [20]	2.224 [56.5]	4.528 [115]	10.709 [272]	8.799 [223.5]	8.583 [218]	12.402 NEMA 180 12.165 NEMA 140 [315] NEMA 180 [309] NEMA 140	5.906 [150]	5.118 [130]	M10x0.669 N.8 [M10x17 N.8]	4.331 [110]	0.512 [13]	4.921 [125]	0.138 [3.5]
<b>502</b> [mm]	18.701 [475]	11.142 [283]	6.417 [163]	2" [50.8]	0.787 [20]	2.559 [65]	5.512 [140]	13.189 [335]	9.882 [251]	10.945 [278]	14.114 NEMA 280 13.484 NEMA250 12.480 NEMA 180/210 12.244 NEMA 140 [358.5] NEMA 280 [342.5] NEMA250 [317] NEMA180/210 [311] NEMA 140	5.906 [150]	5.118 [130]	M10x0.669 N.8 [M10x17 N.8]	4.331 [110]	0.512 [13]	4.921 [125]	0.138 [3.5]	0.256 [6.5]
	inch	18.701 [475]	11.142 [283]	6.417 [163]	2" [50.8]	0.787 [20]	2.559 [65]	5.512 [140]	13.189 [335]	9.882 [251]	10.945 [278]	14.114 NEMA 280 13.484 NEMA250 12.480 NEMA 180/210 12.244 NEMA 140 [358.5] NEMA 280 [342.5] NEMA250 [317] NEMA180/210 [311] NEMA 140	5.906 [150]	5.118 [130]	M10x0.669 N.8 [M10x17 N.8]	4.331 [110]	0.512 [13]	4.921 [125]	0.138 [3.5]
<b>503</b> [mm]	18.701 [475]	11.142 [283]	6.417 [163]	2" [50.8]	0.787 [20]	2.559 [65]	5.512 [140]	13.189 [335]	9.882 [251]	10.945 [278]	12.402 NEMA 180 12.165 NEMA 140 [315] NEMA 180 [309] NEMA 140	5.906 [150]	5.118 [130]	M10x0.669 N.8 [M10x17 N.8]	4.331 [110]	0.512 [13]	4.921 [125]	0.138 [3.5]	0.256 [6.5]
	inch	18.701 [475]	11.142 [283]	6.417 [163]	2" [50.8]	0.787 [20]	2.559 [65]	5.512 [140]	13.189 [335]	9.882 [251]	10.945 [278]	12.402 NEMA 180 12.165 NEMA 140 [315] NEMA 180 [309] NEMA 140	5.906 [150]	5.118 [130]	M10x0.669 N.8 [M10x17 N.8]	4.331 [110]	0.512 [13]	4.921 [125]	0.138 [3.5]



## 5.9 Dimensions

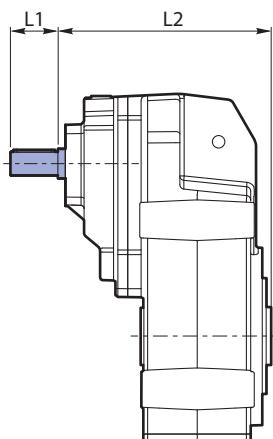
### Output shaft / Eje de salida



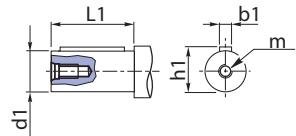
## 5.9 Dimensiones

RFV...H...	b2	C	D2	h2	S2	Z
<b>252</b> [mm]	inch [6.35]	0.250 [100.5]	3.957 [25.4]	1" [28.3]	1.114 [7.2]	0.283 [28]
<b>253</b> [mm]	inch [6.35]	0.250 [100.5]	3.957 [25.4]	1" [28.3]	1.114 [7.2]	0.283 [28]
<b>302</b> [mm]	inch [6.35]	0.250 [120]	4.724 [31.75]	1 1/4" [34.7]	1.367 [7.7]	0.303 [31]
<b>303</b> [mm]	inch [6.35]	0.250 [120]	4.724 [31.75]	1 1/4" [34.7]	1.367 [7.7]	0.303 [31]
<b>352</b> [mm]	inch [7.92]	0.312 [125]	4.921 [34.925]	1 3/8" [38.55]	1.518 [8.4]	0.331 [35]
<b>353</b> [mm]	inch [7.92]	0.312 [125]	4.921 [34.925]	1 3/8" [38.55]	1.518 [8.4]	0.331 [35]
<b>402</b> [mm]	inch [9.53]	0.375 [144]	5.669 [38.1]	1 1/2" [42.39]	1.669 [10.1]	0.398 [35]
<b>403</b> [mm]	inch [9.53]	0.375 [144]	5.669 [38.1]	1 1/2" [42.39]	1.669 [10.1]	0.398 [35]
<b>502</b> [mm]	inch [12.70]	0.500 [163]	6.417 [50.8]	2" [56.46]	2.223 [10.8]	0.425 [40]
<b>503</b> [mm]	inch [12.70]	0.500 [163]	6.417 [50.8]	2" [56.46]	2.223 [10.8]	0.425 [40]

## RFV... H...FV



### Input shaft / Eje de entrada

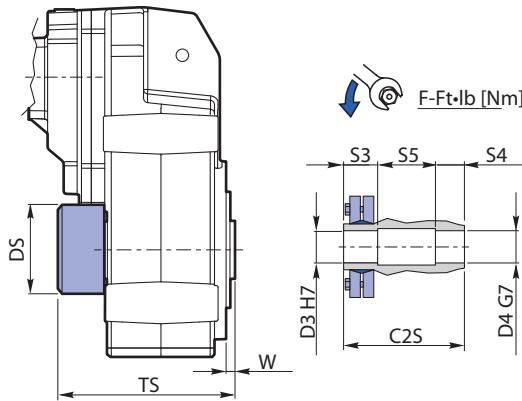


RFV...H...	b1	d1 h6	L1	L2	h1	m
<b>252</b> [mm]	inch [4.75]	0.187 [19.05]	3/4" [40]	1.575 [165.3]	6.508 [21.1]	0.832 5/16-18 x 0.709
<b>253</b> [mm]	inch [4.75]	0.187 [15.88]	5/8" [40]	1.575 [162.3]	6.390 [17.9]	0.704 1/4-20 x 0.630
<b>302</b> [mm]	inch [4.75]	0.187 [19.05]	3/4" [40]	1.575 [174.3]	6.862 [21.1]	0.832 5/16-18 x 0.709
<b>303</b> [mm]	inch [4.75]	0.187 [15.88]	5/8" [40]	1.575 [172.3]	6.783 [17.9]	0.704 1/4-20 x 0.630
<b>352</b> [mm]	inch [6.35-4.75]	0.250-0.187 [25.4 - 19.05]	1"- 3/4" [50-40]	1.969-1.575 [229.8/208]	9.047-8.193 [28.2-21.1]	1.109-0.832 5/16-18 x 0.709
<b>353</b> [mm]	inch [4.75]	0.187 [19.05]	3/4" [40]	1.575 [222.6]	8.764 [21.1]	0.832 5/16-18 x 0.709
<b>402</b> [mm]	inch [6.35-6.35]	0.250-0.25 [28.575-25.4]	1 1/8"- 1" [60-50]	2.362-1.969 [262.6-246.5]	10.339-9.705 [31.4-28.2]	1.236-1.109 5/16-18 x 0.709
<b>403</b> [mm]	inch [4.75]	0.187 [19.05]	3/4" [40]	1.575 [245.8]	9.677 [21.1]	0.832 5/16-18 x 0.709
<b>502</b> [mm]	inch [6.35-9.525]	0.250-0.375 [28.575-38.1]	1 1/8"- 1 1/2" [60-80]	2.362-3.150 [326.5-290]	12.854-11.421 [31.4-42.3]	1.236-1.664 5/16-18 x 0.709 3/8-16 x 0.906
<b>503</b> [mm]	inch [6.35]	0.250 [25.4]	1" [50]	1.969 [295]	11.614 [28.2]	1.109 5/16-18 x 0.709



## 5.9 Dimensions

## RFV ... S...

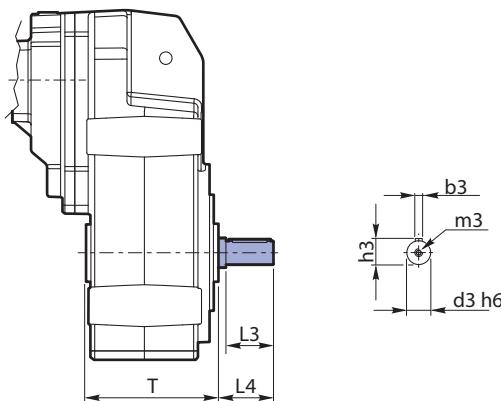


RFV...S...	252	302	352	402	502
	253	303	353	403	503
F	Ft•lb [Nm]	6.3 [8.5]	10.7 [14.5]	10.7 [14.5]	10.7 [14.5]

## 5.9 Dimensiones

RFV...S...	TS	DS	C2S	D3 H7	D4 G7	W	S3	S5	S4	
252	inch [mm]	5.906 [150]	2.953 [75]	5.512 [140]	0.984 [25]	1.063 [27]	0.177 [4.5]	1.339 [34]	2.756 [70]	1.417 [36]
253	inch [mm]	5.906 [150]	2.953 [75]	5.512 [140]	0.984 [25]	1.063 [27]	0.177 [4.5]	1.339 [34]	2.756 [70]	1.417 [36]
302	inch [mm]	6.772 [172]	3.386 [86]	6.378 [162]	1.181 [30]	1.260 [32]	0.197 [5]	1.496 [38]	1.339 [34]	1.575 [40]
303	inch [mm]	6.772 [172]	3.386 [86]	6.378 [162]	1.181 [30]	1.260 [32]	0.197 [5]	1.496 [38]	3.307 [34]	1.575 [40]
352	inch [mm]	6.575 [167]	3.701 [94]	6.181 [157]	1.417 [36]	1.496 [38]	0.256 [6.5]	1.654 [42]	2.874 [73]	1.654 [42]
353	inch [mm]	6.575 [167]	3.701 [94]	6.181 [157]	1.417 [36]	1.496 [38]	0.256 [6.5]	1.654 [42]	2.874 [73]	1.654 [42]
402	inch [mm]	7.441 [189]	4.134 [105]	7.047 [179]	1.654 [42]	1.732 [44]	0.295 [7.5]	1.909 [48.5]	3.228 [82]	1.909 [48.5]
403	inch [mm]	7.441 [189]	4.134 [105]	7.047 [179]	1.654 [42]	1.732 [44]	0.295 [7.5]	1.909 [48.5]	3.228 [82]	1.909 [48.5]
502	inch [mm]	8.465 [215]	4.921 [125]	7.992 [203]	2.047 [52]	2.126 [54]	0.335 [8.5]	2.441 [62]	3.583 [91]	1.969 [50]
503	inch [mm]	8.465 [215]	4.921 [125]	7.992 [203]	2.047 [52]	2.126 [54]	0.335 [8.5]	2.441 [62]	3.583 [91]	2.047 [50]

## RFV 252 R...



RFV...R...	b3	h3	d3 H6	L3	L4	m3	T	
252	inch [mm]	0.250 [6.35]	1.109 [28.17]	1" [25.4]	1.772 [45]	3.012 [76.5]	3/8-16 x 0.87 [100.5]	3.957
253	inch [mm]	0.250 [6.35]	1.109 [28.17]	1" [25.4]	1.772 [45]	3.012 [76.5]	3/8-16 x 0.87 [100.5]	3.957
302	inch [mm]	0.250 [6.35]	1.362 [34.59]	1 1/4" [31.75]	2.362 [60]	3.780 [96]	1/2-13 x 1.10 [120]	4.724
303	inch [mm]	0.250 [6.35]	1.362 [34.59]	1 1/4" [31.75]	2.362 [60]	3.780 [96]	1/2-13 x 1.10 [120]	4.724
352	inch [mm]	0.3125 [7.94]	1.513 [38.43]	1 3/8" [34.925]	2.362 [60]	3.661 [93]	1/2-13 x 1.10 [125]	4.921
353	inch [mm]	0.3125 [7.94]	1.513 [38.43]	1 3/8" [34.925]	2.362 [60]	3.661 [93]	1/2-13 x 1.10 [125]	4.921
402	inch [mm]	0.375 [9.525]	1.791 [45.49]	1 5/8" [41.275]	3.150 [80]	4.429 [112.5]	5/8-11 x 0.42 [144]	5.669
403	inch [mm]	0.375 [9.525]	1.791 [45.49]	1 5/8" [41.275]	3.150 [80]	4.429 [112.5]	5/8-11 x 0.42 [144]	5.669
502	inch [mm]	0.500 [12.7]	2.218 [56.34]	2" [50.8]	3.937 [100]	5.768 [146.5]	3/4-10 x 1.65 [163]	6.417
503	inch [mm]	0.500 [12.7]	2.218 [56.34]	2" [50.8]	3.937 [100]	5.768 [146.5]	3/4-10 x 1.65 [163]	6.417

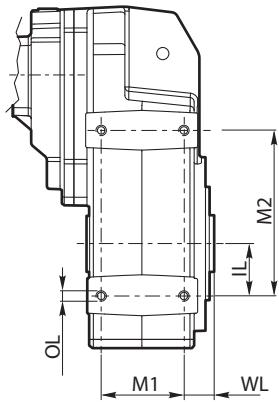
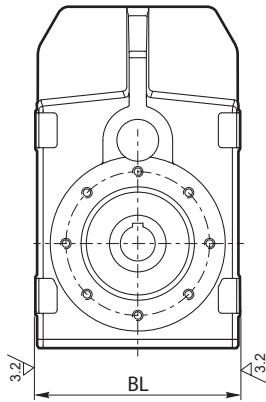


## 5.9 Dimensions

## 5.9 Dimensiones

### Option FL / Opción FL

#### RFV ... FL



	<b>RFV...FL..</b>	<b>BL</b>	<b>M1</b>	<b>OL</b>	<b>WL</b>	<b>M2</b>	<b>IL</b>
<b>252</b>	inch [mm]	6.417 [163]	2.362 [60]	M8x16	0.837 [21.25]	4.528 [115]	1.378 [35]
<b>253</b>	inch [mm]	6.417 [163]	2.362 [60]	M8x16	0.837 [21.25]	4.528 [115]	1.378 [35]
<b>302</b>	inch [mm]	7.126 [181]	2.756 [70]	M10x20	1.043 [26.5]	5.118 [130]	1.575 [40]
<b>303</b>	inch [mm]	7.126 [181]	2.756 [70]	M10x20	1.043 [26.5]	5.118 [130]	1.575 [40]
<b>352</b>	inch [mm]	7.992 [203]	3.150 [80]	M12x22	1.181 [30]	5.787 [147]	1.772 [45]
<b>353</b>	inch [mm]	7.992 [203]	3.150 [80]	M12x22	1.181 [30]	5.787 [147]	1.772 [45]
<b>402</b>	inch [mm]	9.252 [235]	3.740 [95]	M12x22	1.280 [32.5]	7.480 [190]	2.362 [60]
<b>403</b>	inch [mm]	9.252 [235]	3.740 [95]	M12x22	1.280 [32.5]	7.480 [190]	2.362 [60]
<b>502</b>	inch [mm]	10.748 [273]	4.331 [110]	M14x26	1.378 [35]	9.449 [240]	2.756 [70]
<b>503</b>	inch [mm]	10.748 [273]	4.331 [110]	M14x26	1.378 [35]	9.449 [240]	2.756 [70]

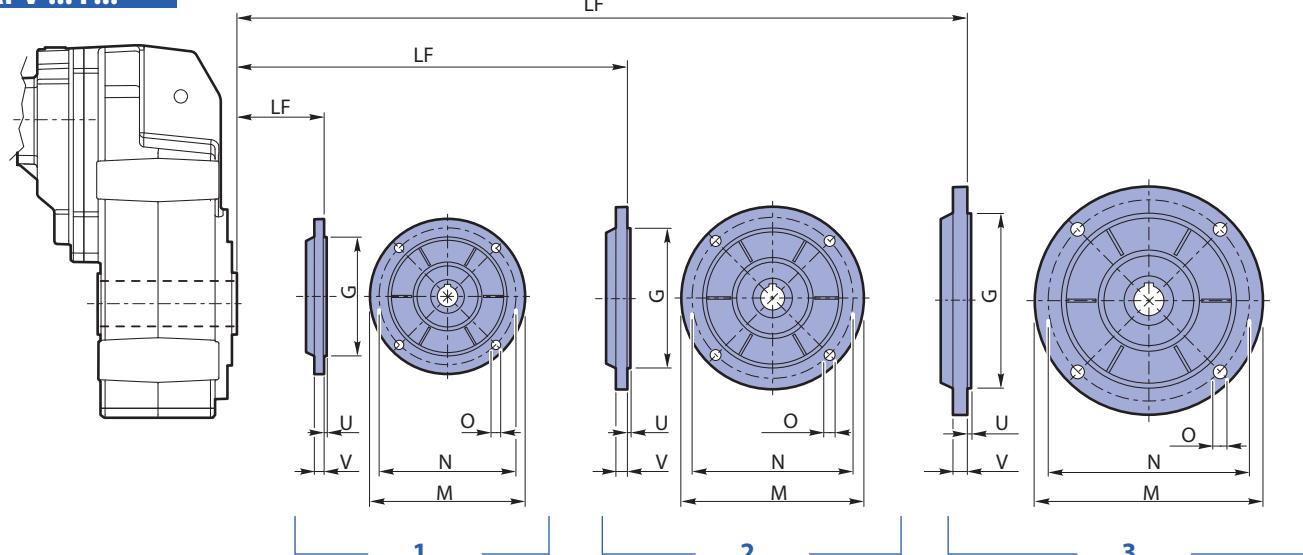


## 5.9 Dimensions

## 5.9 Dimensiones

### Output flange / Brida de salida

#### RFV ... F...



RFV	1							2							3							
	G h8	L	M	N	O	U	V	G h8	L	M	N	O	U	V	G h8	L	M	N	O	U	V	
F 160							F 200							F 250								
252	inch [mm]	4.331 [110]	1.240 [31.5]	6.299 [160]	5.118 [130]	0.354 [9]	0.118 [3]	0.472 [12]	5.118 [130]	1.240 [31.5]	7.874 [200]	6.496 [165]	0.433 [11]	0.138 [3.5]	0.472 [12]	7.087 [180]	1.240 [31.5]	9.843 [250]	8.465 [215]	0.551 [14]	0.157 [4]	0.551 [14]
F 160							F 200							F 250								
253	inch [mm]	4.331 [110]	1.240 [31.5]	6.299 [160]	5.118 [130]	0.354 [9]	0.118 [3]	0.472 [12]	5.118 [130]	1.240 [31.5]	7.874 [200]	6.496 [165]	0.433 [11]	0.138 [3.5]	0.472 [12]	7.087 [180]	1.240 [31.5]	9.843 [250]	8.465 [215]	0.551 [14]	0.157 [4]	0.551 [14]
F 160							F 200							F 250								
302	inch [mm]	4.331 [110]	1.417 [36]	6.299 [160]	5.118 [130]	0.354 [9]	0.118 [3]	0.472 [12]	5.118 [130]	1.417 [36]	7.874 [200]	6.496 [165]	0.433 [11]	0.138 [3.5]	0.472 [12]	7.087 [180]	1.417 [36]	9.843 [250]	8.465 [215]	0.551 [14]	0.157 [4]	0.551 [14]
F 160							F 200							F 250								
303	inch [mm]	4.331 [110]	1.417 [36]	6.299 [160]	5.118 [130]	0.354 [9]	0.118 [3]	0.472 [12]	5.118 [130]	1.417 [36]	7.874 [200]	6.496 [165]	0.433 [11]	0.138 [3.5]	0.472 [12]	7.087 [180]	1.417 [36]	9.843 [250]	8.465 [215]	0.551 [14]	0.157 [4]	0.551 [14]
F 200							F 250							F 300								
352	inch [mm]	5.118 [130]	1.299 [33]	7.874 [200]	6.496 [165]	0.551 [14]	0.157 [4]	0.551 [14]	7.087 [180]	1.299 [33]	9.843 [250]	8.465 [215]	0.551 [14]	0.157 [4]	0.551 [14]	9.055 [230]	1.299 [33]	11.811 [300]	10.433 [265]	0.551 [14]	0.157 [4]	0.551 [14]
F 200							F 250							F 300								
353	inch [mm]	5.118 [130]	1.299 [33]	7.874 [200]	6.496 [165]	0.551 [14]	0.157 [4]	0.551 [14]	7.087 [180]	1.299 [33]	9.843 [250]	8.465 [215]	0.551 [14]	0.157 [4]	0.551 [14]	9.055 [230]	1.299 [33]	11.811 [300]	10.433 [265]	0.551 [14]	0.157 [4]	0.551 [14]
F 300							F 350							-								
402	inch [mm]	9.055 [230]	1.280 [32.5]	11.811 [300]	10.433 [265]	0.551 [14]	0.197 [5]	0.669 [17]	9.843 [250]	1.280 [32.5]	13.780 [350]	11.811 [300]	0.709 [18]	0.197 [5]	0.669 [17]	-						
F 300							F 350							-								
403	inch [mm]	9.055 [230]	1.280 [32.5]	11.811 [300]	10.433 [265]	0.551 [14]	0.197 [5]	0.669 [17]	9.843 [250]	1.280 [32.5]	13.780 [350]	11.811 [300]	0.709 [18]	0.197 [5]	0.669 [17]	-						
F 300							F 350							-								
502	inch [mm]	9.055 [230]	1.831 [46.5]	11.811 [300]	10.433 [265]	0.551 [14]	0.197 [5]	0.709 [18]	9.843 [250]	1.831 [46.5]	13.780 [350]	11.811 [300]	0.709 [18]	0.197 [5]	0.709 [18]	-						
F 300							F 350							-								
503	inch [mm]	9.055 [230]	1.831 [46.5]	11.811 [300]	10.433 [265]	0.551 [14]	0.197 [5]	0.709 [18]	9.843 [250]	1.831 [46.5]	13.780 [350]	11.811 [300]	0.709 [18]	0.197 [5]	0.709 [18]	-						



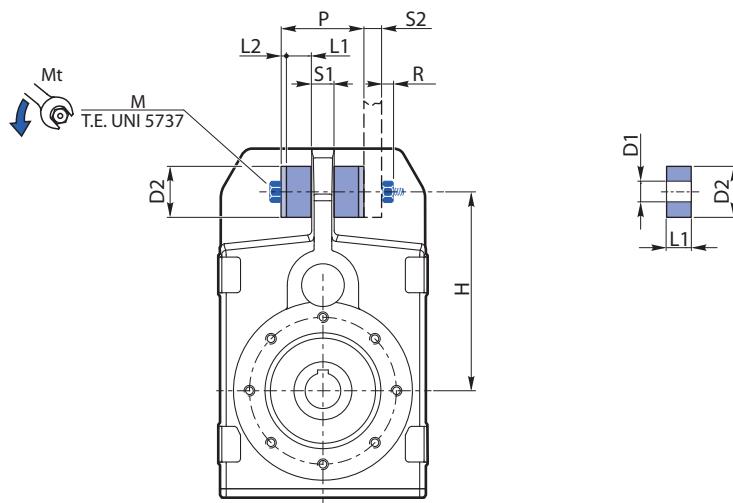
### Anti-vibration kit

#### Kit antivibraciones

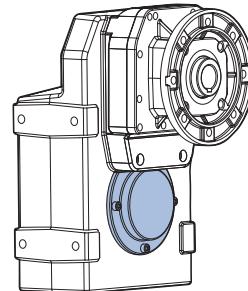
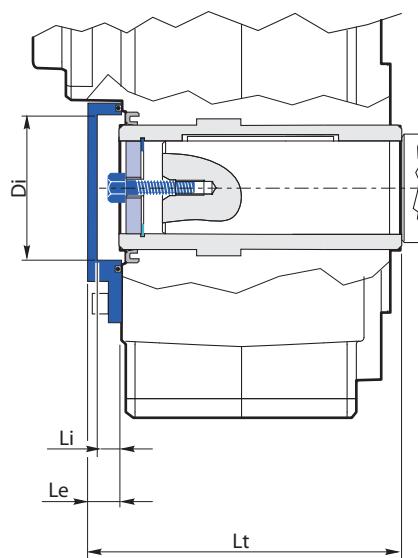
The RFV series shaft-mounted reducers can be equipped, on request, with an anti-vibration kit that includes the components required for mounting the reducer (reaction arm excluded).

The dimensions are shown in the table below.

*Los reductores pendulares de la serie RFV pueden equiparse bajo pedido con un kit antivibrante, que incluye los componentes necesarios para la fijación pendular (excluyendo el brazo de reacción). Las dimensiones se indican en la tabla siguiente.*



RFV		D1	D2	H	L1	L2	M	P	R	S1	S2 (max)	Mt
252 253	inch	0.433	1.181	5.512	0.591	0.098	M10x80	2.165	0.484	0.787	0.394	7 Ft•lb
	[mm]	[11]	[30]	[140]	[15]	[2.5]		[55]	[12.3]	[20]	[10]	10 Nm
302 303	inch	0.433	1.181	6.299	0.591	0.098	M10x80	2.559	0.583	0.787	0.945	15 Ft•lb
	[mm]	[11]	[30]	[160]	[15]	[2.5]		[65]	[14.8]	[20]	[24]	20 Nm
352 353	inch	0.492	1.575	6.693	0.787	0.098	M12x100	2.165	0.484	0.787	0.394	7 Ft•lb
	[mm]	[12.5]	[40]	[170]	[20]	[2.5]		[55]	[12.3]	[20]	[10]	10 Nm
402 403	inch	0.492	1.575	8.583	0.787	0.098	M12x100	2.559	0.583	0.787	0.787	15 Ft•lb
	[mm]	[12.5]	[40]	[218]	[20]	[2.5]		[65]	[14.8]	[20]	[20]	20 Nm
502 503	inch	0.827	2.362	10.945	1.181	0.197	M20x160	3.543	0.906	0.787	1.850	37 Ft•lb
	[mm]	[21]	[60]	[278]	[30]	[5]		[90]	[23]	[20]	[47]	50 Nm

**Sealing cover****Cubierta de sellado****CT**

RFV		Di	Li	Le	Lt
<b>252</b> <b>253</b>	inch	1.969	0.591	0.787	4.685
	[mm]	[50]	[15]	[20]	[119]
<b>302</b> <b>303</b>	inch	2.165	0.591	0.787	5.433
	[mm]	[55]	[15]	[20]	[138]
<b>352</b> <b>353</b>	inch	2.441	0.591	0.787	5.669
	[mm]	[62]	[15]	[20]	[144]
<b>402</b> <b>403</b>	inch	2.874	0.591	0.787	6.339
	[mm]	[73]	[15]	[20]	[161]
<b>502</b> <b>503</b>	inch	3.543	0.787	0.984	7.283
	[mm]	[90]	[20]	[25]	[185]


**Weights**
**Pesos**

RCV	NEMA	Structural shape / Forma constructiva	
		P	NF
RCV-CV 141	56	5.7 [2.6]	6.2 [2.8]
RCV-CV 191	56 - 140	8.6 [3.9]	9.7 [4.4]
RCV-CV 241	56 - 140	20.7 [9.4]	21.6 [9.8]
RCV-CV 281	140 - 180	39.7 [18]	44.1 [20]
RCV-CV 381	140 - 180 - 210	59.5 [27]	67.2 [30.5]
RCV-CV 162	56	7.1 [3.2]	7.3 [3.3]
RCV-CV 202A	56 - 140	10.4 [4.7]	10.6 [4.8]
RCV-CV 202	56 - 140	19.8 [9]	21.6 [9.8]
RCV-CV 203	56	18.7 [8.5]	19.6 [8.9]
RCV-CV 252A	56 - 140	15.2 [6.9]	15.9 [7.2]
RCV-CV 253A	56	15.0 [6.8]	15.4 [7]
RCV-CV 252	56 - 140	30.4 [13.8]	32.2 [14.6]
RCV-CV 253	56	26.9 [12.2]	29.1 [13.2]
RCV-CV 302A	56 - 140	27.6 [12.5]	27.6 [12.5]
RCV-CV 303A	56 - 140	27.6 [12.5]	27.6 [12.5]
RCV-CV 302	140 - 180	54.0 [24.5]	57.8 [26.2]
RCV-CV 303	56 - 140	51.8 [23.5]	55.6 [25.2]
RCV-CV 352	140 - 180	56.2 [25.5]	60.0 [27.2]
RCV-CV 353	56 - 140	54.0 [24.5]	57.8 [26.2]
RCV-CV 452	140 - 180 - 210	82.7 [37.5]	86.0 [39]
RCV-CV 453	140 - 180	82.7 [37.5]	86.0 [39]
RCV-CV 552	250-280	155.6 [70.6]	149.0 [67.6]
RCV-CV 552	180-210	138.9 [63]	132.3 [60]
RCV-CV 553	140 - 180 - 210	147.7 [67]	141.1 [64]
RCV-CV 582	250 - 280	216.1 [98]	218.3 [99]
RCV-CV 582	180 - 210	198.4 [90]	200.6 [91]
RCV-CV 583	140 - 180 - 210	207.2 [94]	209.4 [95]
RCV-CV 602	280	249.1 [113]	269.0 [122]
RCV-CV 602	180-210-250	244.7 [111]	264.6 [120]
RCV-CV 603	180-210-250	264.6 [120]	284.4 [129]

RFV	NEMA	Structural shape / Forma constructiva	
		H	H+F
RFV 252	56 - 140	23.1 [10.5]	26.5 [12]
RFV 253	56	22.0 [10]	25.4 [11.5]
RFV 302	56 - 140	34.2 [15.5]	37.5 [17]
RFV 303	56	33.1 [15]	36.4 [16.5]
RFV 352	56-140-180	70.5 [32]	86.0 [39]
RFV 353	56 - 140	70.5 [32]	86.0 [39]
RFV 402	140-180-210	104.7 [47.5]	129.0 [58.5]
RFV 403	56 - 140	110.2 [50]	134.5 [61]
RFV 502	250-280	180.8 [82]	207.2 [94]
RFV 502	140-180-210	162.0 [73.5]	188.5 [85.5]
RFV 503	140-180	155.4 [70.5]	181.9 [82.5]

Weight expressed in lb [kg] / Pesos expresada en lb [kg]